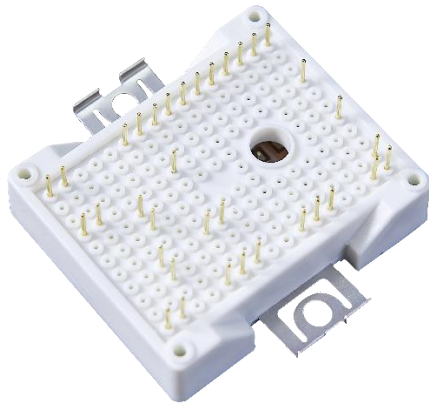


IGBT Modules



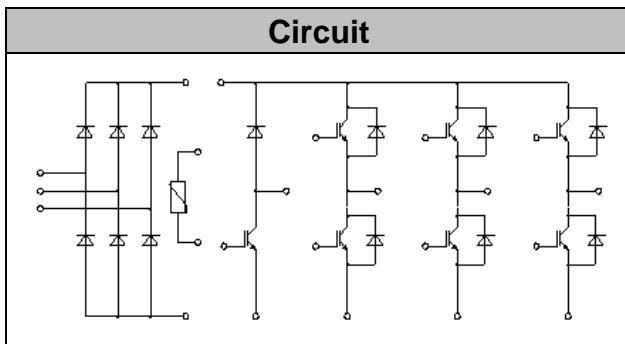
V_{CES}	650V
I_c	50A

Applications

- Motor Drivers
- AC and DC Servo Drive Amplifier
- UPS (Uninterruptible Power Supplies)

Features

- Low switching losses
- Low $V_{CE(sat)}$ with positive temperature coefficient
- Including fast & soft recovery anti-parallel FWD
- Low inductance case
- High short circuit capability(5us)
- Isolated heatsink using DBC technology
- Maximum junction temperature 175°C



● IGBT- inverter

Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Collector-Emitter Voltage	V_{CES}	$V_{GE}=0V, I_c=1mA, T_{vj}=25^{\circ}C$	650	V
Continuous Collector Current	I_c	$T_c=100^{\circ}C, T_{vjmax}=175^{\circ}C$	50	A
Repetitive Peak Collector Current	I_{CRM}	$t_p=1ms$	100	A
Gate-Emitter Voltage	V_{GES}	$T_{vj}=25^{\circ}C$	± 20	V
Total Power Dissipation	P_{tot}	$T_c=25^{\circ}C, T_{vjmax}=175^{\circ}C$	150	W



● IGBT- inverter

Characteristic Values

Parameter	Symbol	Conditions	Value			Unit	
			Min.	Typ.	Max.		
Gate-Emitter Threshold Voltage	$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C=1mA, T_{vj}=25^{\circ}C$	4.0	5.1	6.5	V	
Collector-Emitter Cut-off Current	I_{CES}	$V_{CE}=650V, V_{GE}=0V, T_{vj}=25^{\circ}C$			1.0	mA	
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C=50A, V_{GE}=15V, T_{vj}=25^{\circ}C$		1.65		V	
		$I_C=50A, V_{GE}=15V, T_{vj}=150^{\circ}C$		1.90			
		$I_C=50A, V_{GE}=15V, T_{vj}=175^{\circ}C$		2.10			
Gate Charge	Q_G			0.25		uC	
Input Capacitance	C_{ies}	$V_{CE}=25V, V_{GE}=0V,$		2.52		nF	
Reverse Transfer Capacitance	C_{res}	$f=1MHz, T_{vj}=25^{\circ}C$		0.05		nF	
Gate-Emitter leakage current	I_{GES}	$V_{CE}=0V, V_{GE}=20V, T_{vj}=25^{\circ}C$			400	nA	
Turn-on Delay Time	$t_{d(on)}$	$I_C=50A$ $V_{CE}=300V$ $V_{GE}=\pm 15V$ $R_G=8.2\Omega$ $T_{vj}=25^{\circ}C$		23		ns	
Rise Time	t_r			56		ns	
Turn-off Delay Time	$t_{d(off)}$			87		ns	
Fall Time	t_f			139		ns	
Energy Dissipation During Turn-on Time	E_{on}			1.06		mJ	
Energy Dissipation During Turn-off Time	E_{off}			0.89		mJ	
Turn-on Delay Time	$t_{d(on)}$		$I_C=50A$ $V_{CE}=300V$ $V_{GE}=\pm 15V$ $R_G=8.2\Omega$ $T_{vj}=150^{\circ}C$		22		ns
Rise Time	t_r				55		ns
Turn-off Delay Time	$t_{d(off)}$				101		ns
Fall Time	t_f				180		ns
Energy Dissipation During Turn-on Time	E_{on}			1.51		mJ	
Energy Dissipation During Turn-off Time	E_{off}			1.1		mJ	
Turn-on Delay Time	$t_{d(on)}$	$I_C=50A$ $V_{CE}=300V$ $V_{GE}=\pm 15V$ $R_G=8.2\Omega$ $T_{vj}=175^{\circ}C$			22		ns
Rise Time	t_r				55		ns
Turn-off Delay Time	$t_{d(off)}$				103		ns
Fall Time	t_f				192		ns
Energy Dissipation During Turn-on Time	E_{on}			1.61		mJ	
Energy Dissipation During Turn-off Time	E_{off}			1.2		mJ	
SC Data	I_{SC}		$t_p \leq 5\mu s, V_{GE}=15V, T_{vj}=175^{\circ}C,$ $V_{CC}=300V, V_{CEM} \leq 650V$		200		A



● Diode-inverter

Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	V_{RRM}	$T_{vj}=25^{\circ}C$	650	V
Continuous DC Forward Current	I_F		50	A
Repetitive Peak Forward Current	I_{FRM}	$t_p=1ms$	100	A

Characteristic Values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Forward Voltage	V_F	$I_F=50A, T_{vj}=25^{\circ}C$		1.75		V
		$I_F=50A, T_{vj}=150^{\circ}C$		1.50		
		$I_F=50A, T_{vj}=175^{\circ}C$		1.45		
Recovered Charge	Q_{rr}	$I_F=50A$		1.28		μC
Peak Reverse Recovery Current	I_{rr}	$V_R=300V$ $-di_F/dt = 700A/\mu s$		21		A
Reverse Recovery Energy	E_{rec}	$T_{vj}=25^{\circ}C$		0.22		mJ
Recovered Charge	Q_{rr}	$I_F=50A$		2.84		μC
Peak Reverse Recovery Current	I_{rr}	$V_R=300V$ $-di_F/dt = 700A/\mu s$		31		A
Reverse Recovery Energy	E_{rec}	$T_{vj}=150^{\circ}C$		0.5		mJ
Recovered Charge	Q_{rr}	$I_F=50A$		3.25		μC
Peak Reverse Recovery Current	I_{rr}	$V_R=300V$ $-di_F/dt = 700A/\mu s$		33		A
Reverse Recovery Energy	E_{rec}	$T_{vj}=175^{\circ}C$		0.57		mJ



● IGBT-brake-chopper Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Collector-Emitter Voltage	V_{CES}	$V_{GE}=0V, I_C=1mA, T_{vj}=25^{\circ}C$	650	V
Continuous Collector Current	I_C	$T_C=100^{\circ}C, T_{vjmax}=175^{\circ}C$	50	A
Repetitive Peak Collector Current	I_{CRM}	$t_p=1ms$	100	A
Gate-Emitter Voltage	V_{GES}	$T_{vj}=25^{\circ}C$	± 20	V
Total Power Dissipation	P_{tot}	$T_C=25^{\circ}C, T_{vjmax}=175^{\circ}C$	150	W

Characteristic Values

Parameter	Symbol	Conditions	Value			Unit	
			Min.	Typ.	Max.		
Gate-Emitter Threshold Voltage	$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C=1mA, T_{vj}=25^{\circ}C$	4.0	5.2	6.5	V	
Collector-Emitter Cut-off Current	I_{CES}	$V_{CE}=650V, V_{GE}=0V, T_{vj}=25^{\circ}C$			1.0	mA	
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C=50A, V_{GE}=15V, T_{vj}=25^{\circ}C$		1.65		V	
		$I_C=50A, V_{GE}=15V, T_{vj}=150^{\circ}C$		1.90			
		$I_C=50A, V_{GE}=15V, T_{vj}=175^{\circ}C$		2.10			
Gate Charge	Q_G			0.25		uC	
Input Capacitance	C_{ies}	$V_{CE}=25V, V_{GE}=0V,$ $f=1MHz, T_{vj}=25^{\circ}C$		2.52		nF	
Reverse Transfer Capacitance	C_{res}			0.05		nF	
Gate-Emitter leakage current	I_{GES}	$V_{CE}=0V, V_{GE}=20V, T_{vj}=25^{\circ}C$			400	nA	
Turn-on Delay Time	$t_{d(on)}$	$I_C=50A$ $V_{CE}=300V$ $V_{GE}=\pm 15V$ $R_G=8.2\Omega$ $T_{vj}=25^{\circ}C$		23		ns	
Rise Time	t_r			56		ns	
Turn-off Delay Time	$t_{d(off)}$			87		ns	
Fall Time	t_f			139		ns	
Energy Dissipation During Turn-on Time	E_{on}				1.06		mJ
Energy Dissipation During Turn-off Time	E_{off}				0.89		mJ



Turn-on Delay Time	$t_{d(on)}$	$I_C=50A$ $V_{CE}=300V$ $V_{GE}=\pm 15V$ $R_G=8.2\Omega$ $T_{vj}=150^\circ C$		22		ns
Rise Time	t_r			55		ns
Turn-off Delay Time	$t_{d(off)}$			101		ns
Fall Time	t_f			180		ns
Energy Dissipation During Turn-on Time	E_{on}			1.51		mJ
Energy Dissipation During Turn-off Time	E_{off}			1.1		mJ
Turn-on Delay Time	$t_{d(on)}$	$I_C=50A$ $V_{CE}=300V$ $V_{GE}=\pm 15V$ $R_G=8.2\Omega$ $T_{vj}=175^\circ C$		22		ns
Rise Time	t_r			55		ns
Turn-off Delay Time	$t_{d(off)}$			103		ns
Fall Time	t_f			192		ns
Energy Dissipation During Turn-on Time	E_{on}			1.61		mJ
Energy Dissipation During Turn-off Time	E_{off}			1.2		mJ
SC Data	I_{sc}	$t_p \leq 5\mu s, V_{GE}=15V, T_{vj}=175^\circ C,$ $V_{CC}=300V, V_{CEM} \leq 650V$		200		A



● Diode-brake-chopper

Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	V_{RRM}	$T_{vj}=25^{\circ}C$	650	V
Continuous DC Forward Current	I_F		30	A
Repetitive Peak Forward Current	I_{FRM}	$t_p=1ms$	60	A

Characteristic Values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Forward Voltage	V_F	$I_F=30A, T_{vj}=25^{\circ}C$		2.20		V
		$I_F=30A, T_{vj}=150^{\circ}C$		1.95		
		$I_F=30A, T_{vj}=175^{\circ}C$		1.85		
Recovered Charge	Q_{rr}	$I_F=30A$		0.37		μC
Peak Reverse Recovery Current	I_{rr}	$V_R=300V$ $-di_F/dt=600A/\mu s$		10		A
Reverse Recovery Energy	E_{rec}	$T_{vj}=25^{\circ}C$		0.10		mJ
Recovered Charge	Q_{rr}	$I_F=30A$		1.1		μC
Peak Reverse Recovery Current	I_{rr}	$V_R=300V$ $-di_F/dt=600A/\mu s$		15		A
Reverse Recovery Energy	E_{rec}	$T_{vj}=150^{\circ}C$		0.15		mJ
Recovered Charge	Q_{rr}	$I_F=30A$		1.33		μC
Peak Reverse Recovery Current	I_{rr}	$V_R=300V$ $-di_F/dt=600A/\mu s$		17		A
Reverse Recovery Energy	E_{rec}	$T_{vj}=175^{\circ}C$		0.20		mJ



● Diode-rectifier

Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	V_{RRM}	$T_{vj}=25^{\circ}C$	1600	V
Average Output Current 50/60Hz, sine wave	$I_{F(AV)}$	$T_C=100^{\circ}C$	35	A
Maximum RMS Current at Rectifier Output	I_{RMSM}	$T_C=100^{\circ}C$	60	A
Surge Forward Current	I_{FSM}	$V_R=0V, t_p=10ms, T_{vj}=25^{\circ}C$	420	A
		$V_R=0V, t_p=10ms, T_{vj}=150^{\circ}C$	350	A
I ² t-value	I ² t	$V_R=0V, t_p=10ms, T_{vj}=25^{\circ}C$	880	A ² s
		$V_R=0V, t_p=10ms, T_{vj}=150^{\circ}C$	610	A ² s

Characteristic Values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Diode Forward Voltage	V_F	$I_F=50A, T_{vj}=150^{\circ}C$		1.1		V
Reverse Current	I_R	$T_{vj}=150^{\circ}C, V_R=1600V$			2	mA

● NTC-Thermistor

Characteristic values

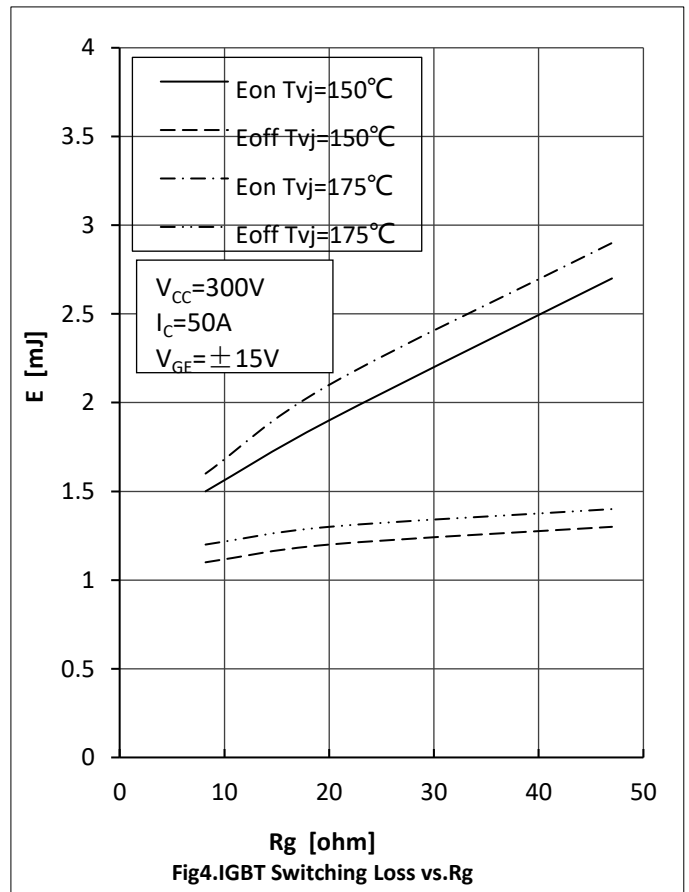
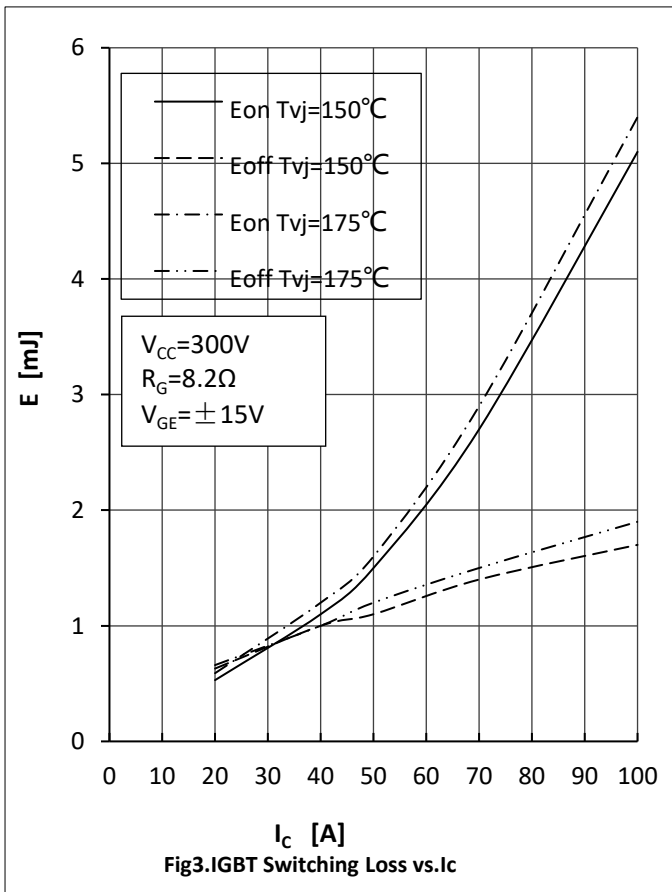
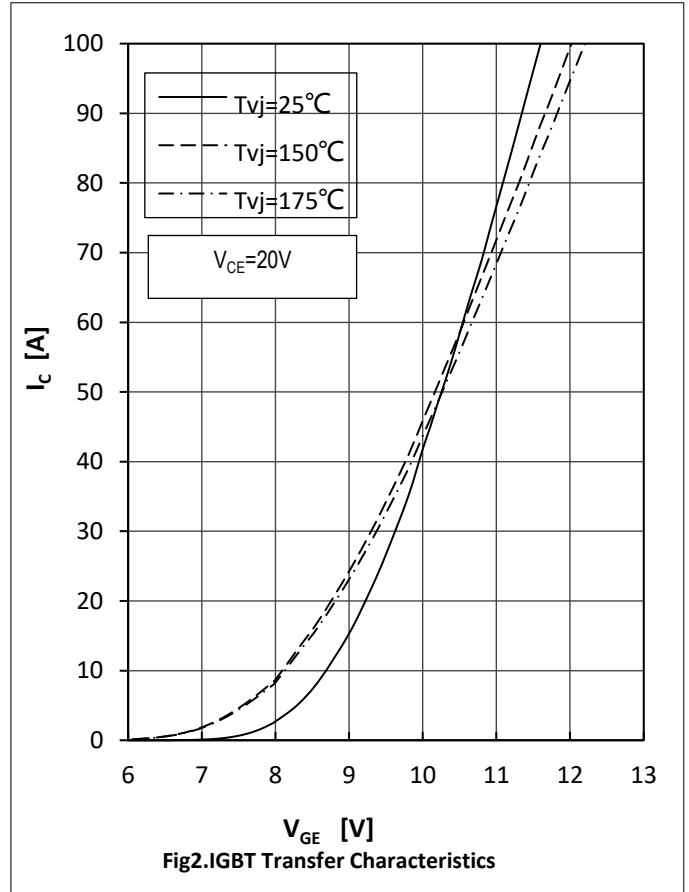
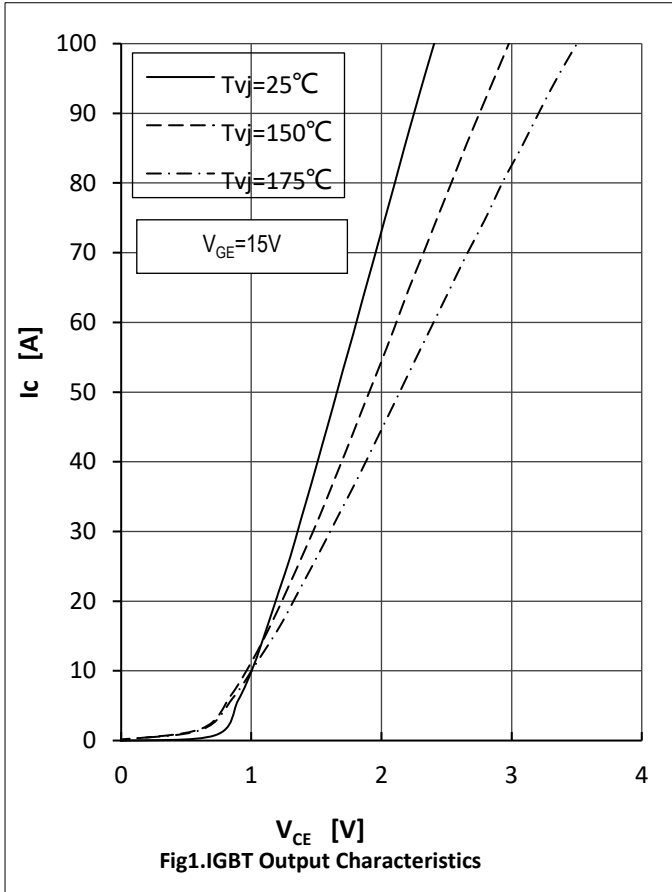
Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Rated Resistance	R_{25}			5.0		kΩ
Deviation of R100	$\Delta R/R$	$T_C=100, R_{100}=493.3\Omega$	-5		5	%
Power Dissipation	P_{25}				20.0	mW
B-value	$B_{25/50}$	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15 K))]$		3375		K

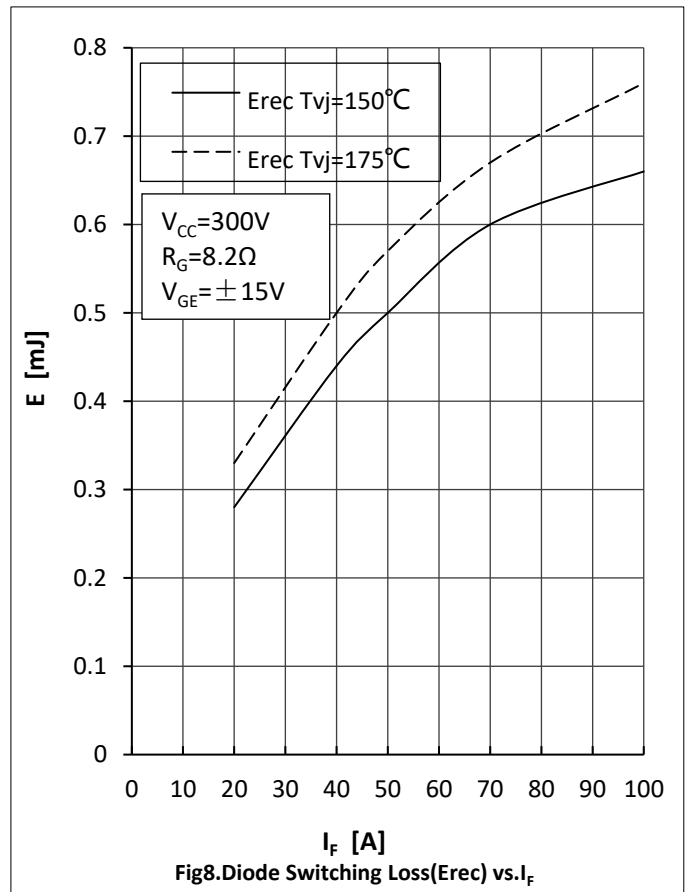
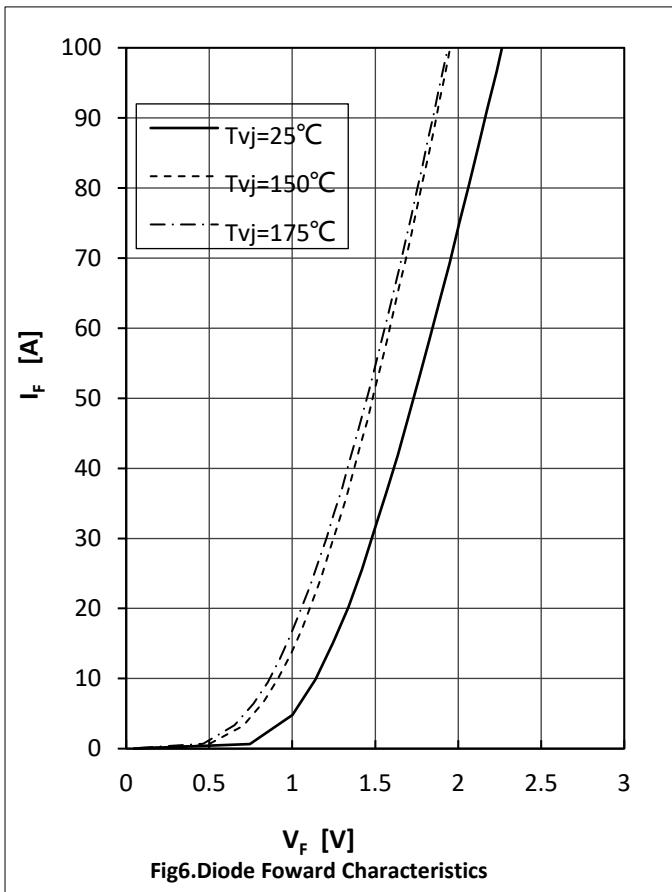
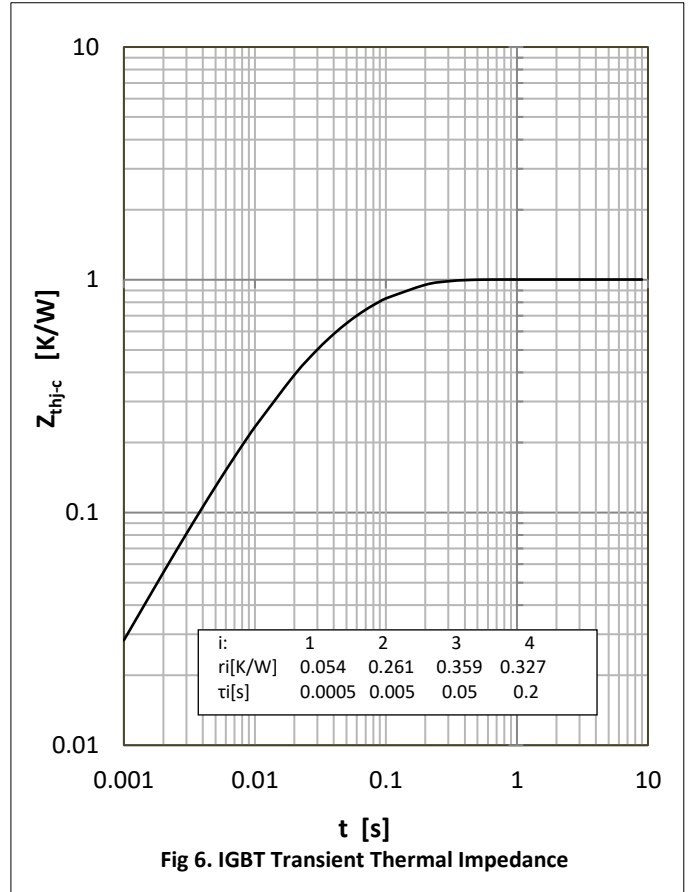
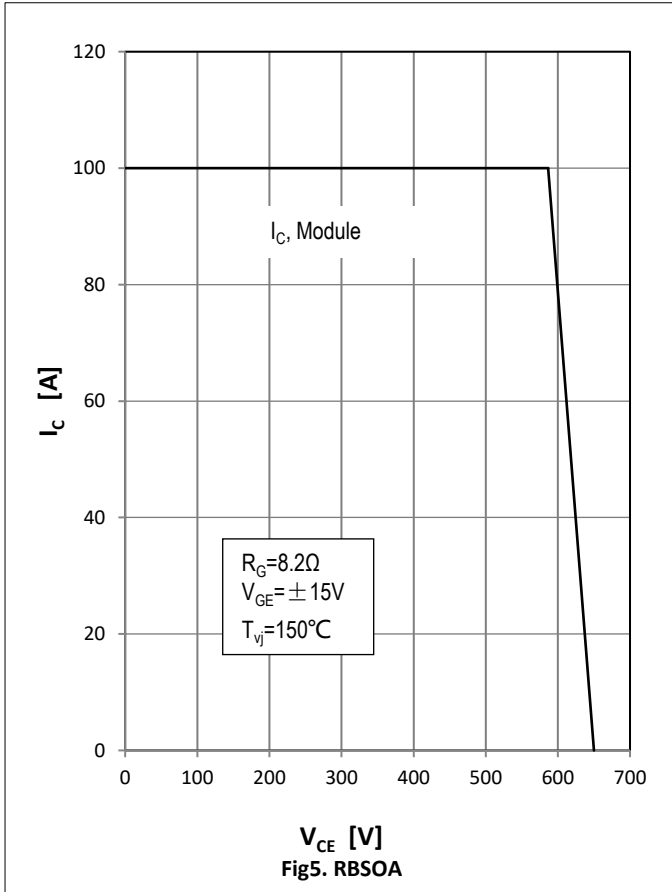


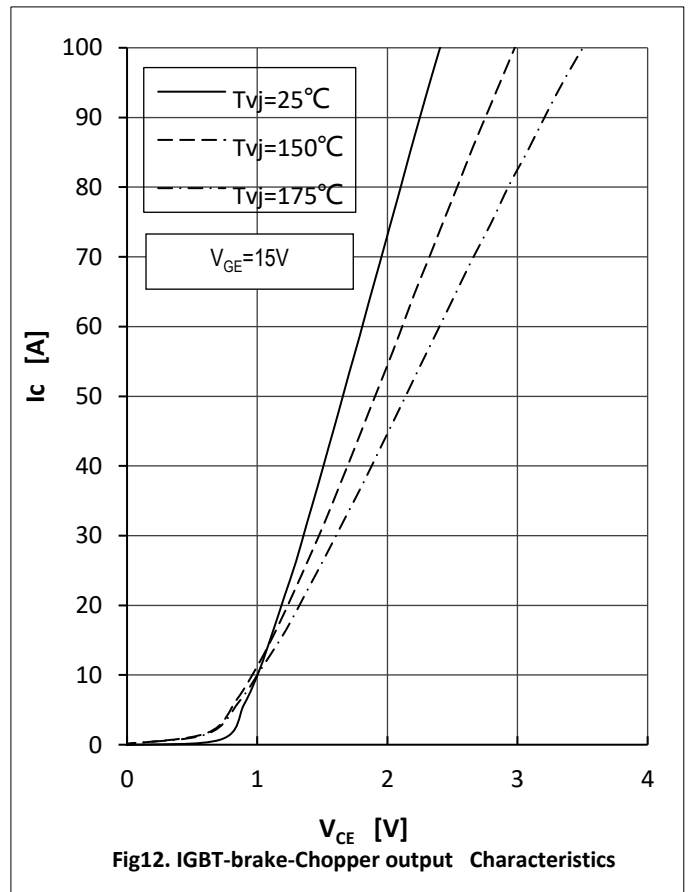
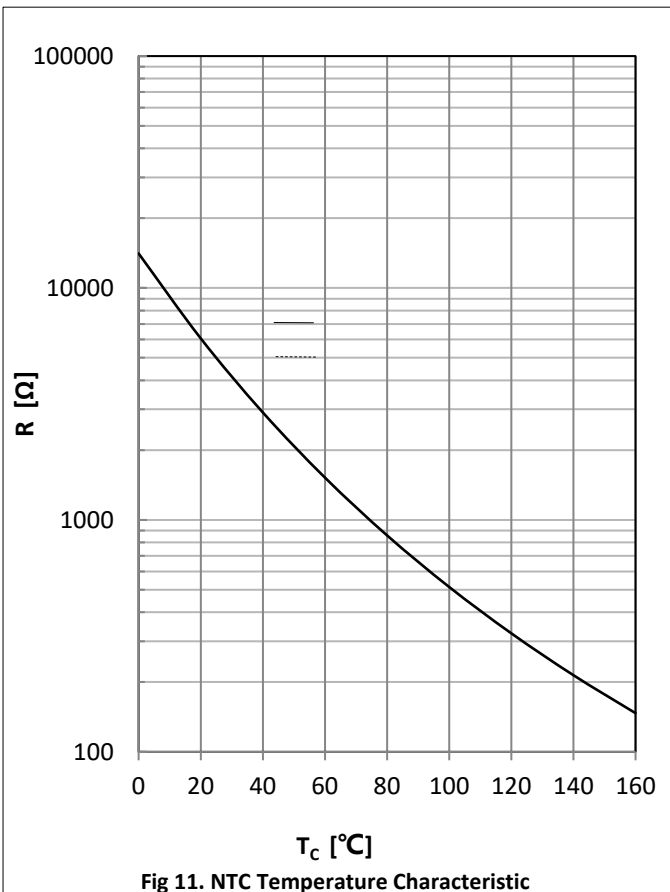
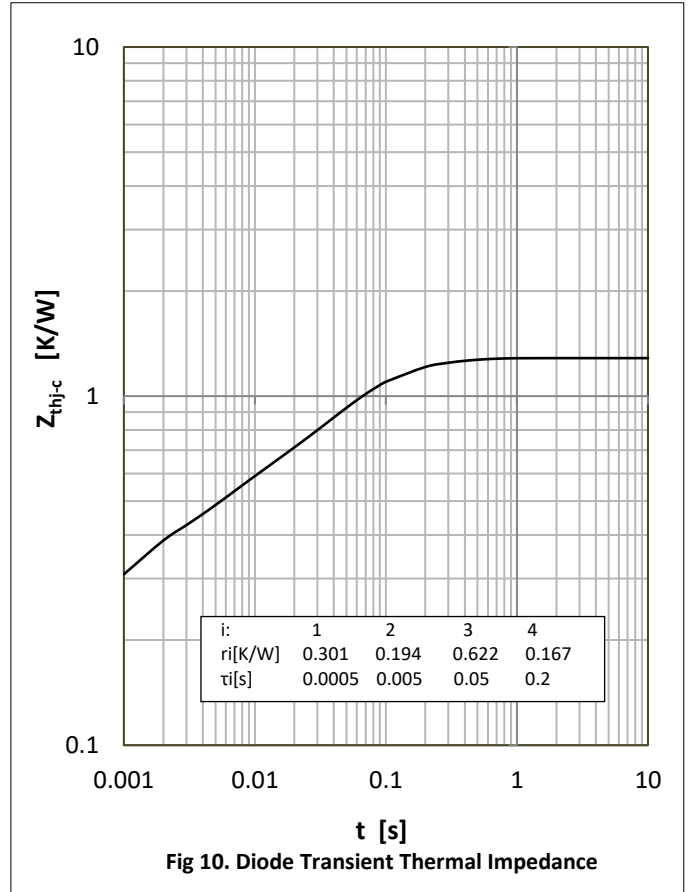
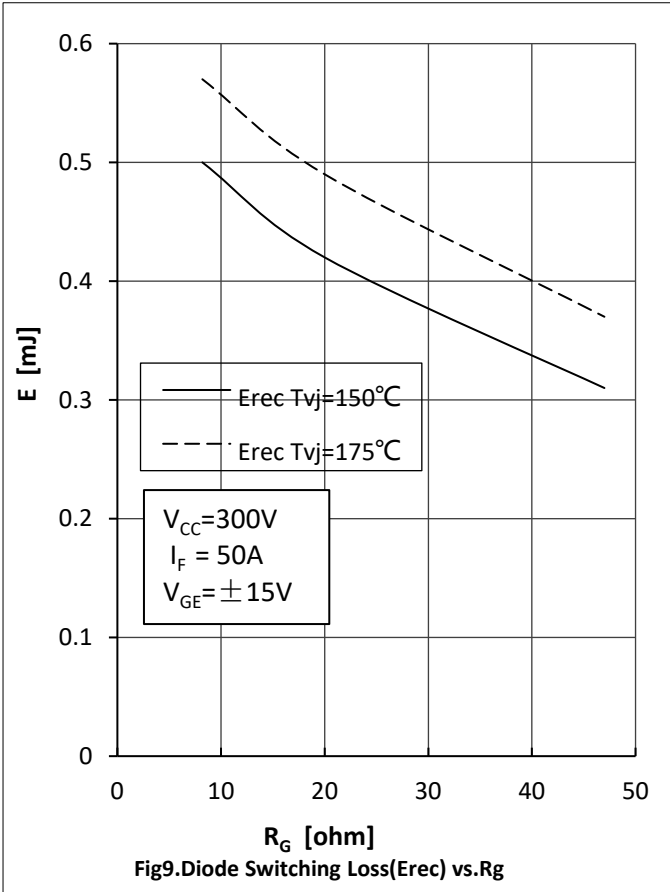
● Module Characteristics

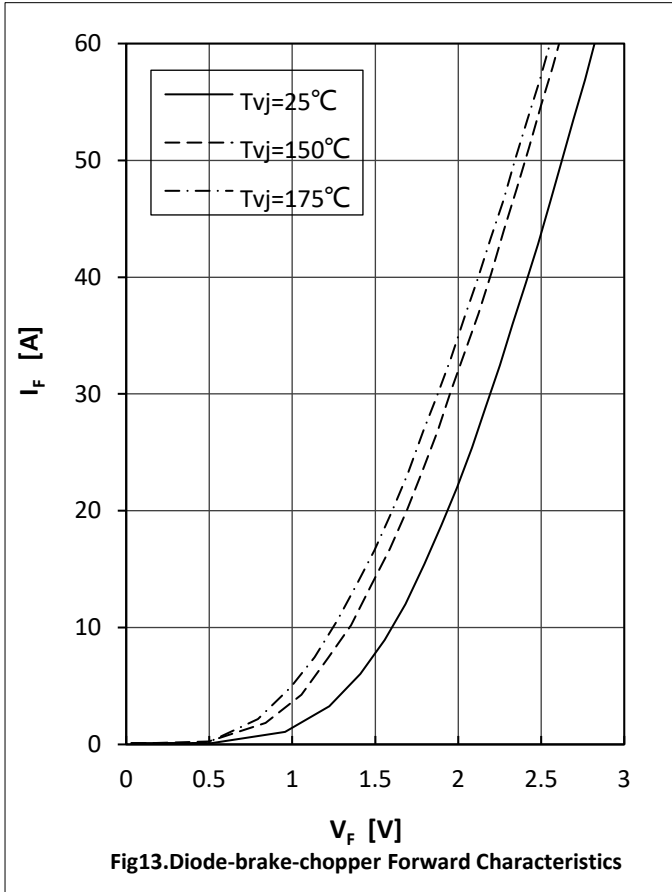
$T_c=25^\circ\text{C}$ unless otherwise specified

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Isolation Voltage	V_{isol}	$t=1\text{min}, f=50\text{Hz}$	2500			V
Maximum Junction Temperature	T_{jmax}				175	$^\circ\text{C}$
Operating Junction Temperature	$T_{vj\text{op}}$		-40		150	$^\circ\text{C}$
Storage Temperature	T_{stg}		-40		125	$^\circ\text{C}$
Stray-inductance-module	L_{SCE}			30		nH
Module Lead Resistance, terminals-chip	$R_{CC'+EE'}$	$T_c=25^\circ\text{C}$, per switch		5.00		m Ω
	$R_{AA'+CC'}$			6.00		
Thermal Resistance Junction to Case	$R_{\theta JC}$	per IGBT-inverter			1.00	K/W
		per Diode-inverter			1.28	
		per IGBT-brake-chopper			1.00	
		per Diode-chopper			1.65	
		per Diode-rectifier			0.86	
Thermal Resistance Case to Sink	$R_{\theta CS}$	per Module		0.037		K/W
Mounting Force Per Clamp	F		30		80	N
Weight of Module	G			45		g



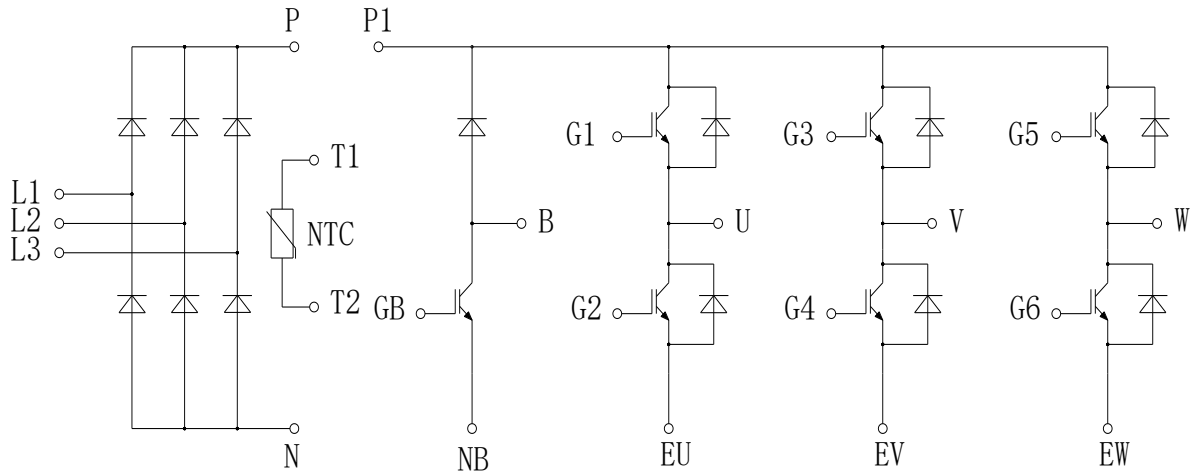




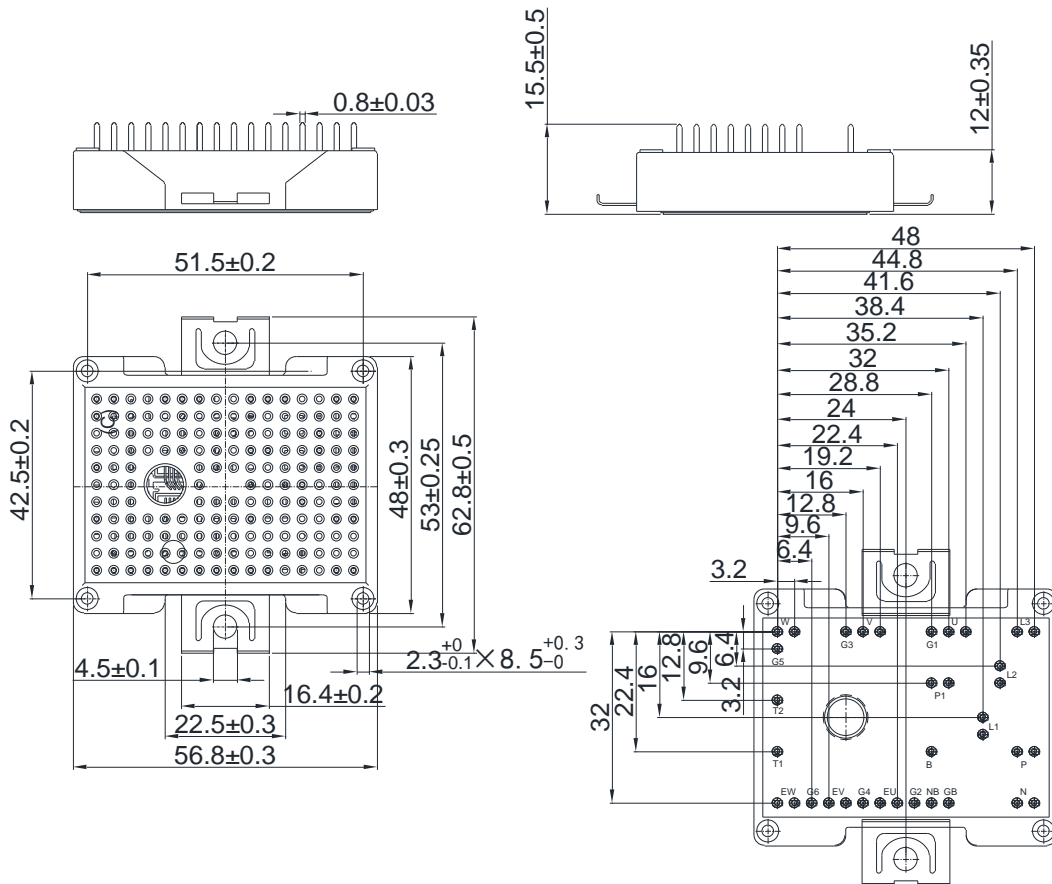




Circuit Diagram



● Package Dimensions





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